

Specially Designed for Ground Water Extraction and Well Monitoring Operations

Fast Installation and Retrieval  
Total Corrosion Resistance

Superior Energy-Saving and Cost Effective Solution

Fully approved for potable water  
NSF/ANSI/CAN Standard 61 Certified

### Applications:

Designed and recommended for ground water extraction and well monitoring operations in different industries such as agriculture, water supply, mining and quarry dewatering, marine and offshore industry, and in the geothermal industry. The OROFLEX WELL System offers many performance advantages and major cost savings over conventional steel, PVC, glass fiber and PE pipes, making it the perfect partner for well installers. Ideal for potable and mineral groundwater extraction, offering fast pump service and total corrosion, microbiological and scaling resistance. Proven performance over 40 years in over tens of thousands of installations.

### Physical Properties:

Nominal Inner Diameter		Maximum Working Pressure		Burst Pressure		Maximum Depth		Max. Recom. Load *		Max. Recom. Flow	
inch	mm	psi	bar	psi	bar	ft	m	lb	kg	gpm (US)	lpm
1 ¼	32	505	35	1,160	80	990**	300**	1,540	700	50	200
1 ½	40	435	30	1,015	70	850**	260**	1,540	700	70	270
2	52	375	26	900	62	850**	260**	3,530	1,600	130	500
2 ½	65	375	26	840	58	850**	260**	4,850	2,200	210	800
3	76	375	26	840	58	850**	260**	6,170	2,800	320	1,200
4	102	375	26	840	58	850**	260**	10,580	4,800	530	2,000
5	127	375	26	840	58	850**	260**	13,230	6,000	790	3,000
6	152	375	26	840	58	850**	260**	17,640	8,000	1,190	4,500
8	203	230	16	600	42	500	150	24,030	10,900	2,110	8,000

(\*) The maximum recommended load includes hose weight, cable, couplings, other accessories, pressure at the top of the well and water column weight.

(\*\*) Installations above 660ft (200m) should be consulted before installing.

Only products bearing the NSF Mark are Certified.



### The Well Hose

#### Color:

Blue color is the standard. Other colors are available upon request.



#### Service Temperature Range:

From -58°F (-50°C) to 150°F (65°C), with peaks of up to 175°F (80°C).

#### Recommended Operating PH Range:

4 to 9 below 86°F (30°C) and 5 to 9 from 86°F to 122°F (from 30°C to 50°C).

#### Hose Construction:

Made from circularly woven 100% high tenacity synthetic yarn, completely protected and locked-in by a tough, highly resistant thermoplastic polyurethane extruded through the weave, forming a single homogenous construction without the use of glues or adhesives. Its construction does not permit corrosion or scaling, while giving a high resistance against abrasion and cutting. Easy handling, storage & transport, which allows for fast installation and retrieval.

#### Ozone Resistance:

No visible signs of cracking will appear due to the ozone. Excellent weather and UV resistance.

#### Chemical Resistance:

Exposure to seawater and contamination by most chemical substances, hydrocarbons, oils and greases has no effect on the short or long term performance of the hose. A chemical resistance chart is available and TIPSA will supply specific chemical resistance data when requested by the purchaser for unique applications. It is strongly recommended to retrieve the hose from the well when chlorinating water.

#### Maximum Elongation:

2% under operating conditions.

#### Maximum Diametral Swell:

10-15% under operating conditions.

#### Lengths:

Lengths available up to 1,640ft (500 m) reels for diameters from 1 ¼" to 4" and up to 980ft (300 m) reels for 5" and 6" diameters. Other lengths may be available upon request.



Hose Part Number	Nominal Inner Diameter		Hose Tensile Strength		Hose Nominal Weight	
	inch	mm	lb	kg	lb/ft	kg/m
F559299A	1 ¼	32	6,600	3,000	0.19	0.29
F558028A	1 ½	40	7,700	3,500	0.24	0.35
F559364A	2	52	12,150	5,500	0.40	0.59
F558030A	2 ½	65	13,250	6,000	0.58	0.87
F558032A	3	76	17,650	8,000	0.68	1.02
F558063A	4	102	26,450	12,000	0.93	1.38
F558070A	5	127	39,700	18,000	1.30	1.94
F558075A	6	152	63,950	29,000	1.77	2.63
F558076A	8	203	77,200	35,000	2.22	3.30

The OROFLEX WELL hose is fully approved for potable water. NSF (National Sanitation Foundation) certifies that the OROFLEX WELL hose conforms to the requirements of NSF/ANSI/CAN Standard 61- Drinking Water System Components- Health Effects.

Attachment loops are provided about every meter on all riser diameters. On 5" and 6" diameters, loops appear on both sides of the riser.



Tipsa reserves the right to modify any specification without prior notice to meet or exceed changing standards. Customers are advised that special diameters or construction characteristics can be produced upon special request. Contact your local dealer at:



### The Couplings

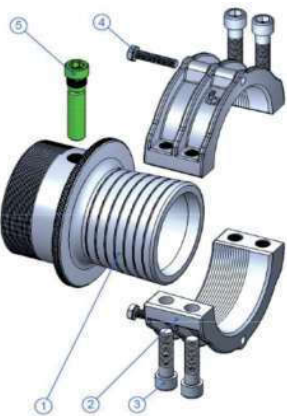
A complete range of specially designed high security 316 Stainless Steel couplings is available.



AISI 316 Stainless Steel Expansion Coupling - Small Size							
Coupling Part Number	Thread	Nominal Inner Diameter		Maximum Diameter		Nominal Weight	
		inch	mm	inch	mm	lb	kg
C653058	NPT	1 ¼	32	2.20	56	0.55	0.25
C653200	GAS						



Reusable field-fittable AISI 316 Stainless Steel Conical Couplings								
Coupling Part Number	Emptying Device	Thread	Nominal Inner Diameter		Maximum Diameter		Nominal Weight	
			inch	mm	inch	mm	lb	kg
C655120	-	NPT	1 ¼	32	2.60	66	1.83	0.83
C652995	-	GA						
C654899	-	NPT	1 ½	40	2.76	70	2.25	1.02
C654898	yes							
C655013	-	GAS	1 ½	40	2.76	70	2.25	1.02
C655014	yes							
C650089	-	NPT	2	51	3.94	100	5.29	2.40
C655005	yes							
C652990	-	GAS	2	51	3.94	100	5.29	2.40
C655034	yes							
*	-	NPT	2 ½	65	4.33	110	11.02	5.00
*	yes							
C655200	-	GAS	2 ½	65	4.33	110	11.02	5.00
C655202	yes							
C650069	-	NPT	3	76	5.12	130	13.67	6.20
C650100	yes							
C652300	-	GAS	3	76	5.12	130	13.67	6.20
C655011	yes							
C654827	-	NPT	4	102	6.50	165	21.38	9.70
C654826	yes							
C654823	-	GAS	4	102	6.50	165	21.38	9.70
C654822	yes							
C652341	-	NPT	5	127	7.72	196	29.98	13.60
C652353	yes							
C652355	-	GAS	5	127	7.72	196	29.98	13.60
C655023	yes							
C652362	-	NPT	6	152	8.94	227	44.31	20.10
C652349	yes							
C652364	-	GAS	6	152	8.94	227	44.31	20.10
C652363	yes							
C655144	-	NPT	8	203	10.63	270	105.82	48.00
C655143	yes							
C655146	-	GAS	8	203	10.63	270	105.82	48.00
C655145	yes							



- 1-Coupling shank
- 2-Clamp
- 3-Allen screws (x4)
- 4-Hexagonal jacking screws (x2)
- 5-Draining fuse (x1)

\* Please check availability

### Other Accessories




		Fuse & Plug		Centering Device		
Coupling Diameter		AISI 316 Stainless Steel Fuse Part Number	Plug Part Number	Centering Segment Part Number	Type of segment	Segment units
inch	mm					
1 ¼	40	C650000	-	-	-	-
2	52	C650002	-	C65420	1 (small bow height)	3
2 ½	65	*	-	C65420	1 (small bow height)	
3	76	C650003	-	C65420	1 (small bow height)	3
4	102	C651497SS	C651498SS	C654203	2 (medium bow height)	3
5	127	C651507SS	C653051SS	C654203	2 (medium bow height)	4
6	152	C651507SS	C653051SS	C654203 - Option 1	2 (medium bow height)	4
				C654205 - Option 2	3 (large bow height)	3
8	203	C652325SS		C654205	3 (large bow height)	

Fully adjustable centralizers with no pins, bolts, or welding. Easy and rapid on-site assembly with 3 or 4 lightweight segments depending on the hose diameter

\*Check availability

		Transparent PU Strap & A316 Stainless Steel Buckle (1)		White PA Protection Saddles & Black Plastic UNE Bracket (2)	
Coupling Diameter		Transparent PU Strap Part Number	A316 Stainless Steel Buckle Part Number	White Polyamide Washer Part Number	UNEX Black Flange Part Number
inch	mm				
1 ¼	32	-	-		
1 ½	40	-			
2	52	C654743	C654809	C654401	C655096
2 ½	65	C654743			
3	76	C654744			
4	102	C654745		-	
5	127	C654746		-	-
6	152	C654747		-	-
8	203	C654748		-	-

(1) Ideal for fastening the centering devices and heavy power cables to the well hose. (2) Ideal for fastening power cables typically lighter than 2.70 lb/ft (4kg/m) to the well

		Torpedo (Plumb)	Mounting Clamps	Mounting Roller	
					
Coupling Diameter		Torpedo (Plumb) Part Number	Mounting Clamps Set Part Number	Mounting Roller Part Number	Dimensions
inch	mm				
1 ¼	32	C654340	C654310	C654110C	29.5 x 16.5 x 15.7 inch 750 x 420 x 400 mm
1 ½	40				
2	52	C654350			
2 ½	65				
3	76	C654360	C654320	C654100C	59 x 33 x 31.5 inch 1500 x 840 x 800 mm
4	102	C654370			
5	127	C654380	C654315		
6	152				
8	203				